



NOTES:

1. WHEN MACHINING VACUUM PARTS, USE OF SILICONE, SULPHUR-BASED CUTTING FLUIDS AND ABRASIVES IS PROHIBITED. USE TRIM SOL OR APPROVED EQUAL LUBRICANT.
2. FOR COMPLETE SPECIFICATIONS ON MACHINING, CLEANING, VACUUM REQUIREMENTS, TESTING AND DELIVERY PREPARATION, SEE ANL DOCUMENT #410201-00095.
3. DIMENSIONS IN BRACKETS [ ] ARE MILLIMETERS AND ARE FOR REFERENCE ONLY.

|  |   |  |                       |   |
|--|---|--|-----------------------|---|
| 1  | SOCKET HEAD CAP SCREW<br>#4-40 UNC-2A x .62 [15.75] LG. |  | SILVER PLATED<br>SST  | 2                                       |
| ITEM   | DWG/PART NUMBER   | NOMENCLATURE OR DESCRIPTION                                    | MATERIAL / SPEC       | QTY                                     |
| PARTS LIST   |   |  |                       |   |
| UNLESS OTHERWISE SPECIFIED LOG NUMBER<br>ALL DIMENSIONS ARE IN INCHES<br>TOLERANCES<br>DECIMALS ANGULAR<br>.X .015 [.381] .25 °<br>.XX .010 [.254]<br>.XXX .005 [.127] |   |  |                       |   |
| A2233900   |   | THIS DRAWING IS THE PROPERTY OF<br>ARGONNE NATIONAL LABORATORY |                       |   |
| DRAWN BY<br>P. ENGELBRECHT   |   | DATE<br>11/94  | CHIEF DESIGN ENGINEER | DATE                                    |
| CHECKED BY<br>C. BRITE   |   | DATE<br>11/94  | GP LEADER             |   |
| DESIGNER<br>P. ENGELBRECHT   |   | DATE<br>11/94  | PROJECT MGR.          |   |
| RESPONSIBLE ENGINEER<br>C. BRITE   |   | DATE<br>11/94  | APPROVE/RELEASED      |   |
| MATERIAL<br>SST 304  |   | SCALE<br>2:1   | SIZE<br>C             | DRAWING NUMBER<br>P4105091507-210009-00 |
| DO NOT SCALE DRAWING   |   | SHEET<br>1 of 1  |                       |   |